## 1. Handling

### Unit Volume / Weight

Unit Ref :	VRKC-1220
Volume :	0.388 m³
Weight :	915 kg

- Weight is based on 2,350 kg/m<sup>3</sup>
- Lifting system is by means of a 170mm long spherical pin anchor rated at 2.5 tonnes with a safety factor of 3.
- Lifting is achieved by use of a 2.5t rated pin anchor ring clutch or combination ring clutch only and should comply with the Lifting Operation & Lifting Equipment Regulations 1998 (LOLER).
- Lifting Pin Characteristics

Anchor Type : Anchor Length :	T-025-0170 170mm
dia :	14mm
Foot dia :	35mm
Load Class :	2.5 tonnes

### **IMPORTANT NOTE :**

Prior to lifting older / pre-used blocks, check the lifting pin for wear / corrosion and check the block for cracks. If the block is cracked or the pin is worn, it could fail when lifting.

4

15 typ.

#### 2. Concrete

- Characteristic 28 day cube strength = 50 N/mm<sup>2</sup> min.
- Concrete is Class A1 Fire Resistant in accordance with clause 4.3.4.4 of EN 13369

#### 3. Manufacture

- Manufactured to : BS EN 13369 : 2013
- Tolerances to : **BS EN 13670 : 2009**

# 4. Physical & Chemical Properties

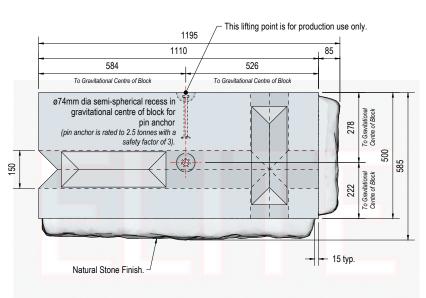
- Appearance : Grey in Colour
- Other Chemical Properties : Not Applicable

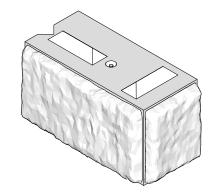
### 5. Design

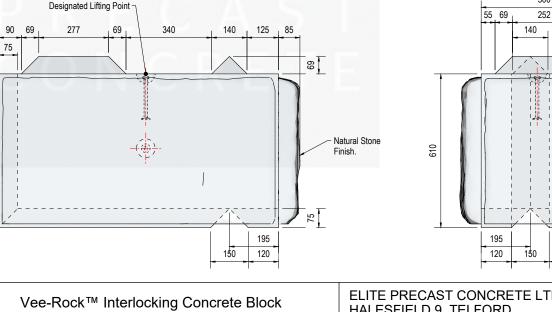
Design Life : >100 years

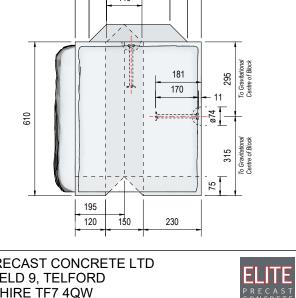
# 6. Manufacture Tolerances

•	Length	±5mm
•	Width	±5mm
•	Height	±5mm









500

69 55

					TITLE Vee-Rock™ Interlocking Concrete Block 1220mm x 585mm x 610mm Natural Stone Faced (Corner) Elite Product Code : VRKC-1220			ELITE PRECAST CONCRETE LTD HALESFIELD 9, TELFORD SHROPSHIRE TF7 4QW www.eliteprecast.co.uk			ELITE PRECAST CONCRETE	
0	22.06.23	First Issue.	CTC	RMD				22.06.23		SCALE 1.15	DRG EPC-VRK-005	REV O
REV	DATE	REASON FOR ISSUE	DRN	APP				22-00-23		JUALE I.IJ		